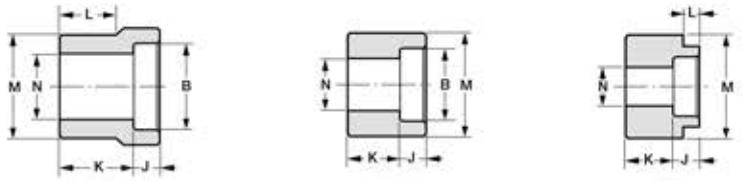
réductions mâle-femelle — *reducer insert*

SÉRIES 6000 / *CLASS 6000 Lb*



TYPE 1 — TYPE 2 — TYPE 3

Emboîtement à souder suivant ASME B 16-11 – 1991 / *Socket welding end according to ASME B 16-11 – 1991*

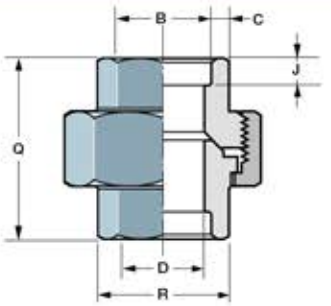
Dimensions B - J, voir caractéristiques dimensionnelles page 4-34.
For dimensions B - J, refer to dimensions of S.W. fittings shown in page 4-34.

Diamètres nominaux *Nominal pipe sizes*	TYPE	M(1)		N(1)		K(1)		L(1)	
		mm	*inches*	mm	*inches*	mm	*inches*	mm	*inches*
1/2 x 3/8	1	21,6	0.850	11	0.44	30	1.19	21	0.83
3/4 x 1/2	1	26,9	1.060	12	0.47	33,5	1.31	23	0.90
3/4 x 3/8	2	26,9	1.060	11	0.44	25,5	1.00		
1 x 3/4	1	33,6	1.325	15,5	0.61	42	1.66	26	1.03
1 x 1/2	1	33,6	1.325	12	0.47	40	1.58	24	0.94
1 x 3/8	3	33,6	1.325	11	0.44	28,5	1.12	7	0.28
1 1/4 x 1	1	42,4	1.670	20,5	0.81	43	1.70	28	1.11
1 1/4 x 3/4	1	42,4	1.670	15,5	0.61	43	1.70	28	1.11
1 1/4 x 1/2	2	42,4	1.670	12	0.47	32	1.26		
1 1/4 x 3/8	3	42,4	1.670	11	0.44	32,5	1.28	7	0.28
1 1/2 x 1 1/4	1	48,5	1.910	29,5	1.16	51	2.01	32	1.27
1 1/2 x 1	1	48,5	1.910	20,5	0.81	49	1.93	28	1.11
1 1/2 x 3/4	2	48,5	1.910	15,5	0.61	35	1.38		
1 1/2 x 1/2	3	48,5	1.910	12	0.47	39	1.53	7	0.28
2 x 1 1/2	1	60,9	2.400	34	1.34	46	1.81	34	1.34
2 x 1 1/4	1	60,9	2.400	29,5	1.16	47,5	1.87	34	1.34
2 x 1	3	60,9	2.400	20,5	0.81	36	1.42	8	0.32
2 x 3/4	3	60,9	2.400	15,5	0.61	36	1.42	8	0.32
2 x 1/2	3	60,9	2.400	12	0.47	39	1.53	7	0.28
2 1/2 x 2	1	73,6	2.900	43	1.70	54	2.13	36	1.42
2 1/2 x 1 1/2	2	73,6	2.900	34	1.34	47,5	1.87		
2 1/2 x 1 1/4	3	73,6	2.900	29,5	1.16	42	1.66	8	0.32
2 1/2 x 1	3	73,6	2.900	20,5	0.81	44	1.73	8	0.32
2 1/2 x 3/4	3	73,6	2.900	15,5	0.61	44	1.73	8	0.32
2 1/2 x 1/2	3	73,6	2.900	12	0.47	46,5	1.83	7	0.28
3 x 2 1/2	1	89,6	3.530	54	2.13	63,5	2.50	38	1.50
3 x 2	2	89,6	3.530	43	1.70	54	2.13		
3 x 1 1/2	3	89,6	3.530	34	1.34	47,5	1.87	8	0.32
3 x 1 1/4	3	89,6	3.530	29,5	1.16	49,6	1.95	8	0.32
3 x 1	3	89,6	3.530	20,5	0.81	48,5	1.91	8	0.31

(1) Dimensions non reprises dans ASME B 16.11 –1991 et BS 3799 – 1974, pouvant varier selon le fabricant.
Dimensions not listed in ASME B 16.11 –1991 and BS 3799 – 1974 may vary according to the manufacturer.

unions — *unions*

SÉRIES 3000 - 6000 / *CLASS 3000 Lb - 6000 Lb*



Emboîtement à souder suivant ASME B 16-11 – 1991
Socket welding end and according to ASME B 16-11 – 1991

Dimensions B - C - D - J, voir caractéristiques dimensionnelles page 4-34.
For dimensions B - C - D - J, refer to dimensions of S.W. fittings shown in page 4-34.

Diamètre nominal *Nominal pipe size*	3000				6000			
	Q(1)		R(1)		Q(1)		R(1)	
	mm	*inches*	mm	*inches*	mm	*inches*	mm	*inches*
1/4	42,5	1.67	36,0	1.42	54,0	2.13	46,0	1.81
3/8	47,5	1.87	41,0	1.62	57,0	2.25	51,0	2.00
1/2	52,0	2.05	46,0	1.81	69,0	2.72	60,0	2.36
3/4	57,0	2.25	56,0	2.20	72,0	2.84	72,0	2.84
1	63,0	2.48	65,0	2.56	80,0	3.15	80,0	3.15
1 1/4	68,0	2.76	80,0	3.07	89,0	3.50	94,0	3.70
1 1/2	78,0	3.07	88,0	3.39	108,0	4.25	100,0	3.94
2	91,0	3.50	105,0	4.06	114,0	4.49	122,0	4.80
2 1/2	120,0	4.49	122,0	4.80	–	–	–	–
3	120,0	5.12	144,0	5.67	–	–	–	–
4	148,0	5.91	200,0	7.09	–	–	–	–

(1) Dimensions non reprises dans ASME B 16.11 –1991 et BS 3799 – 1974, pouvant varier selon le fabricant.
Dimensions not listed in ASME B 16.11 –1991 and BS 3799 – 1974 may vary according to the manufacturer.

No.4 , First floor , Iran bok Build , Malek-Alshoara Bahar , Taleghani Ave , Tehran
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