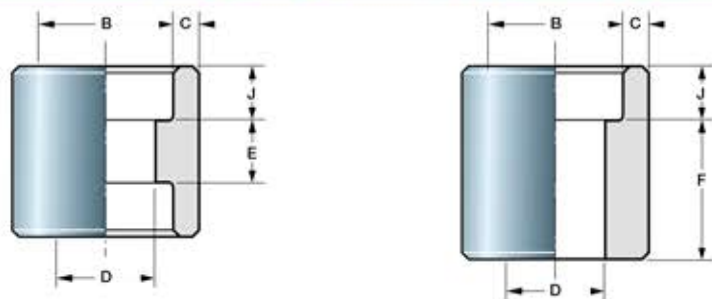


manchons demi-manchons

couplings half-couplings

SÉRIES 3000 - 6000 / CLASS 3000 Lb - 6000 Lb



Emboîtement à souder et dimensions suivant ASME B 16-11 - 1991
Socket welding end and dimensions according to ASME B 16-11 - 1991

Dimensions B - C - D - G - J, voir caractéristiques dimensionnelles page 4-34.
For dimensions B - C - D - G - J, refer to dimensions of S.W. fittings shown in page 4-34.

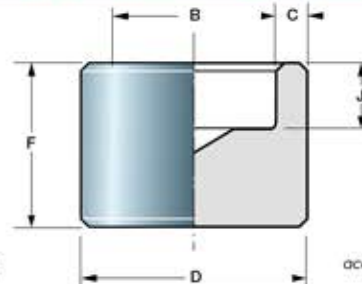
Diamètre nominal Nominal pipe size	Cotes de montage / Laying lengths											
	Manchons / Couplings – E						Demi-manchons / Half couplings – F					
	3000		6000		Tolérances ±		3000		6000		Tolérances ±	
	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches
1/8	6,5	0.25	-	-	1,5	0.06	16,0	0.62	-	-	1,0	0.03
1/4	6,5	0.25	6,5	0.25	1,5	0.06	16,0	0.62	16,0	0.62	1,0	0.03
3/8	6,0	0.25	6,0	0.25	3,0	0.12	17,5	0.69	17,5	0.69	1,5	0.06
1/2	9,5	0.38	9,5	0.38	3,5	0.12	22,5	0.88	22,5	0.88	1,5	0.06
3/4	9,5	0.38	9,5	0.38	3,5	0.12	23,5	0.94	23,5	0.94	1,5	0.06
1	13,0	0.50	13,0	0.50	4,0	0.16	29,0	1.12	29,0	1.12	2,0	0.08
1 1/4	13,0	0.50	13,0	0.50	4,0	0.16	30,0	1.19	30,0	1.19	2,0	0.08
1 1/2	13,0	0.50	13,0	0.50	4,0	0.16	32,0	1.25	32,0	1.25	2,0	0.08
2	19,0	0.75	19,0	0.75	4,0	0.16	41,0	1.62	41,0	1.62	2,0	0.08
2 1/2	19,0	0.75	19,0	0.75	5,0	0.20	42,5	1.69	42,5	1.69	2,5	0.10
3	19,0	0.75	19,0	0.75	5,0	0.20	44,5	1.75	44,5	1.75	2,5	0.10
4	19,0	0.75	19,0	0.75	5,0	0.20	47,5	1.88	47,5	1.88	2,5	0.10

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bouchons femelles

caps

SÉRIES 3000 - 6000 / CLASS 3000 Lb - 6000 Lb



Emboîtement à souder
suivant ASME B 16-11 - 1991

Socket welding end
according to ASME B 16-11 - 1991

Dimensions B - J, voir caractéristiques dimensionnelles page 4-34.
For dimensions B - J, refer to dimensions of S.W. fittings shown in page 4-35.

Diamètre nominal Nominal pipe size	3000				6000			
	K mini		P(1)		K mini		P(1)	
	mm	inches	mm	inches	mm	inches	mm	inches
1/8	5,0	0.19	18	0.69	6,5	0.25	19	0.75
1/4	5,0	0.19	22	0.87	6,5	0.25	23,1	0.91
3/8	5,0	0.19	26	1.02	6,5	0.25	26,7	1.05
1/2	6,5	0.25	32	1.26	8,0	0.31	34	1.34
3/4	6,5	0.25	38	1.50	8,0	0.31	41	1.61
1	9,5	0.38	45	1.77	11,0	0.44	50	1.97
1 1/4	9,5	0.38	55	2.17	11,0	0.44	58	2.28
1 1/2	11,0	0.44	60	2.56	12,5	0.50	66,5	2.62
2	12,5	0.50	75	2.95	16,0	0.62	85	3.35
2 1/2	16,0	0.62	95	3.62	19,0	0.75	100	3.94
3	19,0	0.75	110	4.33	22,0	0.88	120	4.72
4	22,0	0.88	140	5.51	28,5	1.12	150	5.91

(1) Dimensions non reprises dans ASME B 16-11 - 1991 et BS 3799 - 1974, pouvant varier selon le fabricant.
Dimensions not listed in ASME B 16-11 - 1991 and BS 3799 - 1974 may vary according to the manufacturer.

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No.4 , First floor , Iran bok Build , Malek-Alshoara Bahar , Taleghani Ave , Tehran



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